

I-480 Valley View Bridge Pile Test Program

Challenge:

The widening of the I-480 Valley View Bridge was a design-build project for the Ohio Department of Transportation (ODOT), with Walsh Construction as team lead and general contractor, and Jacobs as lead designer. The design-build team chose to develop a design-phase pile test program to quantify the soil setup and include those findings into the final pile design.

The goal of the program was to justify a high geotechnical resistance factor, quantify "long-term" setup to be incorporated into the design of production piling, and to provide reliable estimates of pile quantity.

Method:

<u>Initial drive testing</u> was performed on each test pile with a target capacity of approximately 650 kips. The anticipated pile capacity following soil setup was approximately twice the initial drive target. Short-term restrikes were performed to assess the relationship of soil setup and waiting time so that future restrike decisions could be made.

<u>Static load tests</u> were instrumented with 12 to 15 vibrating wire strain meters used to evaluate shaft resistance distribution and end-bearing soil resistance. The static load tests were performed 39 to 43 days after pile installation.

<u>CAPWAP</u> analyses were performed to assess the resistance distributions from the dynamic and static load test piles. Long-term restrikes took place between 26 and 56 days after installation. A 56-kip drop weight (GRL's APPLE IV system) was used to perform long term restrikes. Using the drop system allowed full mobilization of the soil resistance during the restrike testing.

Results:

The initial drive testing indicated substantial variation in driving behavior and soil resistance at the end of driving. Relatively hard soil layers on the Western side of the proposed bridge alignment provided significant end-bearing resistance, with end-of-drive soil resistances ranging from 420 to 830 kips. The relatively hard layers were absent on the Eastern side where the end-of-drive soil resistances ranged from 234 kips to 502 kips. Large pile rebound was observed during driving at some locations due to high plasticity soils at the pile toe and increased pore water pressures. This resulted in high blow counts from increased dynamic resistance, but relatively low static resistance.

Project Details

Client: Ohio DOT & Walsh Construction Location: Garfield Heights, Ohio GRL Office: Ohio

GRL Services

- Pile Driving Monitoring and Testing
- Static Load Testing
- CAPWAP Analyses
- Long-Term Restrikes



Short-term restrike results indicated significant increases in soil resistance over a relatively short time-period. The amount, and rate, of short-term soil setup was variable, however the magnitude of the setup is as high as 4 times the initial drive shaft resistance after one day, and 6 times higher after 7 days.

The static load tests provided up to 2000 kips. Geotechnical failure of the SLT piles occurred for two of the three piles presented below, while one SLT pile was loaded to the maximum load without failure. **Figure 1** depicts the load vs pile head displacement curves for all three static load tests. CAPWAP analysis for the long-term restrikes incorporated the results from the static load tests. The values from the t-z curves and internal force profiles were used to refine the resistance distribution in the analyses. For test piles at piers where a static load test was not performed, the resistance distribution was adjusted based on the force and velocity curves, but general trends in the resistance distribution were similar. The results from the instrumented static load tests indicated higher than anticipated unit shaft resistance values which were also present in the CAPWAP analysis.

Once the CAPWAP analyses were completed for initial driving and restrikes, soil setup profiles were generated to quantify the amount of soil setup vs. depth. These profiles can be viewed in **Table 1**. To learn more about GRL Engineers, visit <u>www.grlengineers.com</u> or email us at <u>info@grlengineers.com</u>.



Figure 1. Applied Load vs Pile Head Movement for Three Static Load Tests

Pier	Pile No.	Installation		Static Load Test		Long-Term Restrike	
		Dep th (ft)	Initial Capacity (kips)	Capacity (kips)	Age (days)	Capacity (kips)	Age (days)
Rear Abt	RA-TP	160	290	-		910	54
1	P1-A*	140	250			1171	49
	P1-B*	140	280		-		
	P1-C*	175	285			1543	50
	P1-D*	140	304				
	P1-1**	175	279	1450	43	1495	45
2	P2-1	159	309			1060	39
3	P3-1	173	325			1074	39
4	P4-A*	179	293			1449	51
	P4-B*	225	401			1292	55
	P4-C*	179	312			1405	52
	P4-D*	190	234			1672	57
	P4-1**	180	365	950	42	945	48
5	P5-1	140	502		-	1386	50
6	P6-1	150	381			1307	49
7	P7-1	124	830			1451	26
8	P8-1	122	570			1364	36
9	P9-A*	120	722		-		
	P9-B*	117	520		-	1707	44
	P9-C*	112	460		-	1376	43
	P9-D*	116	420			1716	44
	P9-1**	120	710	1800	39	2081	43
10	P10-1	110	610			1393	40
11	P11-1	90	657			1059	37
*Reaction Pile							

**Static Loaded Pile

Table 1. Results from Design-Phase Pile Test Program